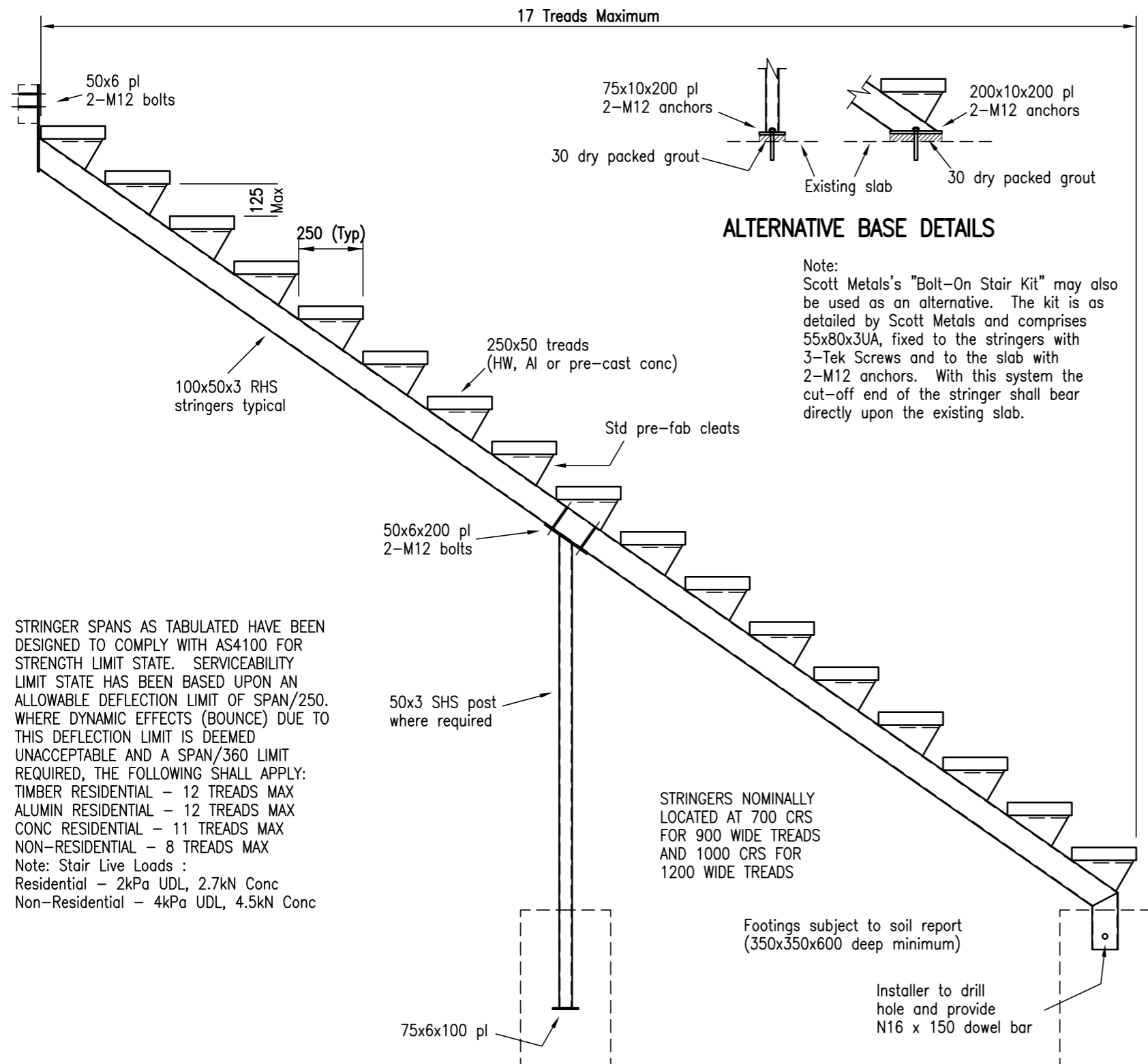


STEELWORK:

- All steelwork shall be executed in accordance with the current edition of:
 - AS 4100 – SAA Steel Structures Code
 - AS 4600 – SAA Cold Formed Steel Structures Code
 - AS 1554 – SAA Code for Welding in Building
- The steelwork Sub-Contractor's shop drawings should be submitted to the Engineer for approval prior to commencement of fabrication.
- Unless otherwise noted the size of fillet welds shall to be 6mm.
- Where noted on the drawings:
 - fw = fillet weld
 - cfw = continuous fillet weld
 - bw = butt weld
 - fpbw = full penetration butt weld
- Steelwork shall be thoroughly cleaned and coated with one coat of Zinc Phosphate paint (or treated as specified) before erection. Steelwork to be encased in concrete shall not be painted.
- Where encased, steelwork shall be wrapped with 3.25 mm (10 gauge) black wire at 100 mm pitch with 50 mm cover.
- Where noted on the drawings:
 - M12 = Commercial Bolts, Strength Grade 4.6, 'Snug Tight'
 - M16 HS = High Strength Structural Bolts, Strength Grade 8.8, 'Snug Tight'
 - M20 HSFG = High Strength Friction Grip Bolts, Strength Grade 8.8, either Friction Type Joint (TF) or Bearing Type Joint (TB) as specified, both types fully tensioned to the requirements of AS 1511.
 - 20 = No. of mm in bolt diameter
 All bolted connections shall include a washer of similar stress grade to the bolt and nut. Bolt threads shall not extend across the shear plane.
- Where hollow sections of same external size, and with differing wall thickness are specified, the wall thickness shall be clearly marked on the section during fabrication for identification by the builder on site.



ALTERNATIVE BASE DETAILS

Note:
 Scott Metals's "Bolt-On Stair Kit" may also be used as an alternative. The kit is as detailed by Scott Metals and comprises 55x80x3UA, fixed to the stringers with 3-Tek Screws and to the slab with 2-M12 anchors. With this system the cut-off end of the stringer shall bear directly upon the existing slab.

STRINGER SPANS AS TABULATED HAVE BEEN DESIGNED TO COMPLY WITH AS4100 FOR STRENGTH LIMIT STATE. SERVICEABILITY LIMIT STATE HAS BEEN BASED UPON AN ALLOWABLE DEFLECTION LIMIT OF SPAN/250. WHERE DYNAMIC EFFECTS (BOUNCE) DUE TO THIS DEFLECTION LIMIT IS DEEMED UNACCEPTABLE AND A SPAN/360 LIMIT REQUIRED, THE FOLLOWING SHALL APPLY:
 TIMBER RESIDENTIAL – 12 TREADS MAX
 ALUMIN RESIDENTIAL – 12 TREADS MAX
 CONC RESIDENTIAL – 11 TREADS MAX
 NON-RESIDENTIAL – 8 TREADS MAX
 Note: Stair Live Loads :
 Residential – 2kPa UDL, 2.7kN Conc
 Non-Residential – 4kPa UDL, 4.5kN Conc

STRINGERS NOMINALLY LOCATED AT 700 CRS FOR 900 WIDE TREADS AND 1000 CRS FOR 1200 WIDE TREADS

Footings subject to soil report (350x350x600 deep minimum)

Installer to drill hole and provide N16 x 150 dowel bar

Stringers 100x50x3 RHS (UNO)	Number of Treads						
	11	12	13	14	15	16	17
Timber Res x 900 W	✓	✓	✓	✓	✓	✓	5
Timber Res x 1200 W	✓	✓	✓	✓	✓	5	5
Aluminium Res x 1200 W	✓	✓	✓	✓	✓	4	5
Concrete Res x 900 W	✓	✓	✓	✓	4	X	X
Concrete Res x 1200 W	✓	✓	✓	4	X	X	X
Timber Non-Res x 900 W	✓	✓	✓	4	X	X	X
Timber Non-Res x 1200 W	✓	✓	4	5	X	X	X
Aluminium Non-Res x 1200 W	✓	✓	4	5	X	X	X
Concrete Non-Res x 900 W	✓	✓	4	X	X	X	X
Concrete Non-Res x 1200 W	✓	4	5	X	X	X	X

X Not suitable for clear span, use 100x50x3 RHS with support post at or about mid-span
4 100x50x4 RHS required for clear span or 100x50x3 RHS with post at or about mid-span
5 100x50x5 RHS required for clear span or 100x50x3 RHS with post at or about mid-span
 At or about mid-span means not more than 11 treads clear span
 All stringers shall consist on one continuous length, regardless of internal support

R.P.E.Q. 1134
 If in doubt ask – DO NOT SCALE !

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	Drawn: R.N.			Dwg. No.	
	Checked: <i>[Signature]</i>			<p>11094</p>	
	Date: 1:20				
	Scales: 1:100				